



Material - ASME SB-622 N08320

Standard Specification for Seamless Nickel and Nickel-Cobalt Alloy Pipe and Tube

Group - Non-Ferrous Nickel Alloys

Sub Group - ASME SB-622 N08320 Seamless Nickel and Nickel-Cobalt Alloy Pipe and Tube

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Pipe and Tube

Chemical Composition			Heat Treatment	
Carbon	C %	0.050 max.	As-Cast or Annealing or Age Hardning	
Silicon	Si %	1.000 max.		
Manganese	Mn %	2.500 max.		
Chromium	Cr %	21.000 - 23.000		
Sulphur	S %	0.030 max.		
Molybdenum	Mo %	4.000 - 6.000		
Phosphorus	P %	0.040 max.		
Titanium	Ti %	4 × C min.		
Nickel	Ni %	25.000 - 27.000	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	517 min.
-	-	-	Yield Strength in Mpa	193 min.
-	-	-	Elongation in %	35 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HRC	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
B 619 N08320	ASTM	USA	Pipe
B 622 N08320	ASTM	USA	Pipe and Tube
B 626 N08320	ASTM	USA	Tube
B 620 N08320	ASTM	USA	Plate, Sheet and Strip
B 621 N08320	ASTM	USA	Rod
SB-619 N08320	ASME	USA	Pipe
SB-620 N08320	ASME	USA	Plate, Sheet and Strip

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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